

TORQUE SPECIFICATION

Part/tightened	N·m	kgf·cm	ft·lbf
TILT STEERING COLUMN			
Adjusting nut	See page SR-16		
No. 2 tilt lever lock bolt	5.4	55	48 in.·lbf
Tilt steering support x Column tube	15	155	11
No. 2 intermediate shaft assembly x Main shaft assembly	35	360	26
Column assembly set bolt and nut	21	210	15
No. 2 intermediate shaft assembly x Control valve assembly	35	360	26
Steering wheel set nut	34	350	25
Steering wheel pad set screw (Torx screw)	8.8	90	78 in.·lbf
POWER STEERING VANE PUMP			
Rear housing set bolt	8.5	90	7.5 in.·lbf
Reservoir clamp bolt	7.0	70	61 in.·lbf
PS vane pump set bolt and nut	19	190	14
Pressure feed tube x PS vane pump assembly	39.5 (43)	400 (440)	29 (32)
POWER STEERING GEAR			
Control valve housing x Rack housing	21	210	15
Control valve self-locking nut	24.5	250	18
Rack guide spring cap lock nut x Rack housing	28 (39)	290 (400)	21 (29)
Rack end x Steering rack	62 (83)	630 (850)	46 (61)
Tie rod end lock nut	47	480	35
Turn pressure tube x Rack housing	10 (13)	100 (130)	7 (9)
Pressure feed tube assembly x PS gear assembly	22.5 (24.5)	230 (250)	17 (18)
Pressure feed tube assembly x PS vane pump assembly	39.5 (43)	400 (440)	29 (32)
PS gear assembly x Steering gear support member	57	580	42

(): For use without SST